



OPERATING & MAINTENANCE MANUAL

for

LOAD BANK

Type

HBN60-300

PowerBank

Serial Number M36469

ISSUE 1

CONTENTS

INTRODUCTION	
Description	3
SAFETY CONSIDERATIONS	3
CONNECTION PROCEDURES	3
OPERATING INSTRUCTIONS	4
SPECIFICATION	
General	4
Specification notes	4
APPLICATION NOTES	
Lead acid battery discharge testing	5
A general guide to a capacity test.	5
PERFORMANCE TABLE	6
MAINTENANCE PROCEDURES	6
FAULT FINDING PROCEDURES	6

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INTRODUCTION

Description

The Hillstone **HBN60-300** load bank is designed to provide a high power load for constant current discharge testing of 48 volt lead acid battery systems.

The unit incorporating light weight, naturally cooled high power resistor elements.

The unit includes shrouded voltmeter and current sockets for direct measurement of the battery voltage and discharge current via external multi-meters.

The load bank incorporates circuit breaker protection and isolation on each load channel.

All units are light weight, robust, portable and come complete with swivel castors and carrying handle and include DC power cables.

SAFETY CONSIDERATIONS

1. The equipment is designed for use in a clean, dry, indoor environment and should only be operated by competent electrical engineers who are completely familiar with the operation and specification of the load bank.
2. Operators must ensure that interconnecting cables are correctly rated to carry the required load current and adequately insulated to prevent the possibility of electric shock when operating at high voltages.
3. When in use the load bank should be cordoned off using safety barriers.
4. The load bank should only be operated in an area with adequate ventilation.
5. During operation the top air exhaust outlet grill will be hot.
6. Operators working with electricity should not wear rings, jewellery or metal watch straps.
7. As with any electrical equipment the load bank should not be used in close proximity to recently charged batteries where a build up of explosive gases may have occurred.
8. Only insulated tools should be used when working on battery connections.
9. Refer to the battery manufacturers operating instructions for additional safety precautions.
10. Ensure all personnel are familiar with the location of the nearest safety kit and eye wash facility.
11. During operation the load bank should not be covered or positioned to restrict air flow.

CONNECTION PROCEDURE

- A. Ensure the power source or battery to be tested is compatible with the load bank operating voltage.
- B. Do not attempt to operate the load bank above the maximum operating voltage.
- C. Check the power source or battery is isolated before connecting to the load bank.
- D. Check all circuit breakers are switched off (DOWN).
- E. If required, connect a digital multimeter (DC volts range) to the voltage sockets.
- F. If required, connect a digital multimeter (DC mV range) to the shunt sockets.
- G. Insert the DC battery cable socket into the front of the load bank.
- H. Connect the DC output cable to the power source or battery terminals, ensuring correct polarity.
- I. Check the DC output cable connections are secure.

OPERATING INSTRUCTIONS

Operators should read the SAFETY CONSIDERATIONS and CONNECTION PROCEDURE before carrying out the following operating instructions

1. Ensure all circuit breakers are in the OFF position (DOWN).
2. Switch ON (UP) the appropriate load current channels to the required load current.
3. During battery discharge testing, as the battery voltage falls, the load current can be maintained at a constant current by manual selection of the circuit breakers.
4. At the end of the test switch OFF (DOWN) the load current circuit breakers.
5. The power source or battery may be disconnected while the resistor elements are cooling

Specification

Type ref.	HBN60-300
Max current (see note 1)	300 amps
Max power dissipated	18000W
Max constant current at 43 volts	186A
Switched steps (see note 4)	1 x 1A, 2 x 2.5A, 1 x 5A, 1 x 10A, 2 x 20A, 6 x 40A,
Nominal voltage	54 volts DC
Current adjustment (see note 1)	Zero to max amps
Max operating voltage (see note 1)	60 volts DC
Max number of lead acid cells	25
Test voltage sockets	4 mm shrouded (DC volts direct reading)
Test current sockets	4 mm shrouded (DC amps 1mV = 4 amps)
Protection	Individual circuit breakers
DC power cable set	2.5 metres of twin cable via industrial plug and socket
Cooling	Natural ventilation
Case size	Length 720 mm Width 500 mm Height 520 mm + 50mm handles
Weight (approx.)	27Kgs
Finish	Light grey RAL 7032 textured finish
Environmental protection rating	IP20
Movement	Carrying handle and swivel castors
Operating temperature range	0 – 40 deg C
Storage temperature range	0 – 80 deg C

Specification Notes

- 1) The load bank is designed for continuous operation at max volts
- 2) Discharges can be achieved below 43 volts with proportionally reduced output current (see performance tables)
- 3) Units are designed for indoor use only in a clean, dry and well ventilated environment.
- 4) Approx current rating at 60 volt
- 5) External digital multi-meters are not supplied with the load bank.
- 6) Information is intended to be correct at the time of publication, however, Hillstone Products Ltd bears no responsibility for the accuracy of any information given.
- 7) We reserve the right to make detail changes to specification, components, dimensions or weights at the time of design or manufacture without prior notice.
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Application notes

Lead acid battery discharge testing

All types of lead acid batteries (with the exception of Plante cells) fall in capacity during their service life. The end of life is normally determined when the battery falls to 80% of its original capacity.

This assumes the battery is float charged at the correct voltage and operated in the correct ambient temperature between 20 – 25 degC.

Incorrect charging voltage may reduce service life and high ambient temperature (without adjustment of the charge voltage) will seriously reduce capacity and service life. An increase of 10 deg C ambient could reduce the service life by half.

It is therefore important to determine the actual capacity of a standby battery, periodically during its service life, so that the end of life can be estimated and any premature failure can be detected. This procedure ensures reliability of the emergency system and provides information to allow financial allocation of resources prior to battery replacement.

A general guide to carrying out a full capacity test

Battery capacity tests on lead acid batteries are normally carried out at the 3 hour rate of discharge and should be at a constant current down to 1.8 volts per cell.

When testing 12 lead acid cells this equates to 21.6 volts at the battery terminals, at the end of the discharge test. Ideally a capacity discharge test should be carried out annually.

It is important to perform the discharge until the battery voltage reaches 21.6 volts, this may be greater than three hours. The actual battery capacity is calculated by multiplying the constant discharge current by the time taken to reach 21.6 volts.

This capacity figure should then be recorded and compared during the service life to determine if the capacity is reducing at the expected rate. The fall in capacity is approximately linear, i.e. 90% capacity after 5 years (for a 10 year service life battery)

- Note :
- 1) ensure the battery is fully charged prior to a capacity test.
 - 2) refer to the battery manufacturers performance data to determine the required discharge current.
 - 3) discharge performance should be corrected dependant on temperature
 - 4) Alternative discharge rates can be used to determine capacity, however comparisons should only be made at the same discharge rate and end voltage.

Performance Tables

The **HBN60-300** load banks can be used to discharge test a wide range of lead acid cells at different system voltages. The performance data below details the current available for each switch step at different gen-set voltages plus the available constant current load during battery discharge testing down to different end voltages.

HBN60-300 Battery discharge performance table

Nominal Battery Voltage	No of Lead acid cells	HBN60-300 maximum constant current available at;				
		1.9 v.p.c.	1.85 v.p.c	1.8 v.p.c	1.75 v.p.c	1.7 v.p.c
50V	25 LA	238A	231A	225A	219A	213A
48V	24 LA	228A	222A	216A	210A	204A
36V	18 LA	171A	167A	162A	158A	153A
30V	15 LA	143A	139A	135A	131A	128A
24V	12 LA	114A	111A	108A	105A	102A
12V	6 LA	57A	56A	54A	53A	51A

HBN60-300 load performance

Volts	60 volts	54 volts	48 volts	36 volts	24 volts	12 volts
Amps	300A	270A	240A	180A	120A	60A

MAINTENANCE PROCEDURES

The load bank should not require any special maintenance, however as with any electrical equipment periodic checks should be carried out to ensure the equipment is in a safe and satisfactory condition.

The following periodic checks are recommended;

- 1) Check the inlet and outlet grills are free from obstruction.
- 2) Check the controls, battery socket and battery cables are undamaged.
- 3) Check all interconnection cables are undamaged

FAULT FINDING PROCEDURES

The following fault finding procedure is intended to identify simple operational errors as follows;

INSUFFICIENT LOAD FAULT

Check the battery is at the required voltage.

Check the expected discharge current against the performance tables.

Check the operation of the controls.

Note:

Any identified faults should be reported to the manufacturer

Removing the covers is not recommended.

If any covers are removed to inspect internal components, the load bank must be isolated from the battery

Testing the load bank with the covers removed is not recommended.

Repair or replacement should only be carried out by the manufacturer.